

UV5132

Photo-light & UV Curing Adhesive

UV5132 It is a one-component, UV-curable, acrylic adhesive. This product is specially designed for use with APET glue box machines and is mainly used for the bonding of APET. It has the characteristics of low viscosity, strong adhesion, high transparency, and good weather resistance. It also has certain adhesion to plastic and glass.

UNCURED PROPERTIES

Properties	Reference
Chemical composition	Polyurethane acrylic resin
Physical state	Liquid
Appearance	Yellowish transparent viscous liquid
Viscosity (25°C, spindle viscometer2#60 mPa.s)	150-180
Specific gravity Kg/L	1.05
Solvent content (%)	0
Heavy metal content PPM	0

CURING PROPERTIES

Curing will occur under sufficient ultraviolet irradiation. The curing speed and depth depend on the light intensity, spectral distribution of the light source, irradiation time and the light transmittance of the adhered material. The following data are measured under the condition of ultraviolet radiation of 20mw/cm² produced by a high-pressure mercury lamp:

Properties	Reference
Tack free time (1mm)	15-20 s
Deep curing time (1mm)	40-45 s
Full cure energy (1mm)	1200 mJ/cm ²

* Recommended CUV-1800M Inline UV Mercury Curing System

STORAGE

Please store in a cool and dark place. Please close the bottle cap after opening it. Do not pour the unused glue back into the original bottle. The optimal storage temperature is 8-28°C. Too high or too low will affect the performance of the glue. The shelf life is 8 months.

CURED PROPERTIES

The following data are measured after curing with a high-pressure mercury lamp source with a cumulative energy of 1200 mJ/cm²:

Properties	Test method	Reference
Hardness	Shore A	60-65
Elongation %		400
Operating temperature range	-40-130 °C	Customers conduct self-test with workpieces
Bonding strength	APET/APET	≥25N/cm ²
Bonding strength	PET/GLASS	≥15N/cm ²

WEATHER RESISTANCE TEST

The following data are measured after curing with a high-pressure mercury lamp source energy accumulation of 1200 mJ/cm²:

Base material	Test conditions	Bonding strength (rate)
PET/PET	-25°C (1h) +55°C (1h) 20 cycle	90
PET/GLASS	-25°C (1h) +55°C (1h) 20 cycle	90
PET/PET	65°C 90% RH (72H)	92
PET/GLASS	65°C 90% RH (72H)	92

The data contained in this bulletin is provided only as a guide for evaluation/consideration. These material characteristics are typical properties that are based on a limited number of samples tested in the laboratory. We cannot assume responsibility for results obtained by others over whose methods we have no control. It is the user's responsibility to determine suitability for the user's purpose of any product or method. We recommend that each prospective user test his proposed application before repetitive use, using this data as a guide.