

## UV5124

### Photo-light UV Curing Adhesive

UV5124 is a one-component, UV-curable, acrylic adhesive. This product is specially designed for electronic wiring and fixed sealing of electronic components. It has the characteristics of good adhesion, good toughness, strong vibration resistance, and good weather resistance.

#### UNCURED PROPERTIES

Properties	Reference
Chemical composition	Polyurethane acrylic resin
Physical state	liquid
Exterior	Colorless transparent viscous liquid
Viscosity mPa·s	30000-35000
Specific gravity Kg/L	1.08
Solvent content%	0
Heavy metal contentPPM	0

#### CURING PROPERTIES

UV5124 will cure under sufficient UV irradiation conditions. The curing speed and depth depend on the light intensity, spectral distribution of the light source, irradiation time and the light transmittance of the adhered material. The following data are measured under the condition of ultraviolet radiation of 20mw/cm<sup>2</sup> produced by a high-pressure mercury lamp:

Properties	Reference
Surface drying time (1mm)	3 - 5S
Deep curing time (1mm)	2 - 6S
Full cure energy (1mm)	200 mj/cm <sup>2</sup>

\*Recommend to use with FUV-100 Curing Oven or CUV-350 Curing Conveyor.

#### CURED PROPERTIES

The following data are measured after curing with a high-pressure mercury lamp source with a cumulative energy of 200mj/cm<sup>2</sup>:

Properties	Reference
Hardness Shore D	81 - 85

Elongation %		160
Operating temperature range	-40~130°C	Customers conduct self-test with workpieces
Exterior	Visual inspection	colorless
Shear strength	PC/PC	≥20N/cm <sup>2</sup>
Peel strength	PC/PC	≥3N/cm

#### ELECTRICAL PROPERTIES

Properties	Reference
Dielectric constant (100MHz)	3.08
Dielectric loss (1MHz)	0.03
Dielectric strength (KV/mm)	26.7
Surface resistivity (Ω)	1.49×10 <sup>16</sup>
Volume resistivity (Ω.cm)	4.64×10 <sup>14</sup>

#### WEATHER RESISTANCE TEST

The following data are measured after curing with a high-pressure mercury lamp source with a cumulative energy of 200mj/cm<sup>2</sup>:

Base material	Test Conditions	Bonding strength retention rate (%)
PC/GLASS	65°C 90% RH (72H)	80
PVC/GLASS	65°C 90% RH (72H)	75
Stainless steel/PVC	65°C 90% RH (72H)	82
Stainless steel/GLASS	65°C 90% RH (72H)	92

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### STORAGE CONDITIONS

Please store in a cool and dark place. Please close the bottle cap after opening it. Do not pour the unused glue back into the original bottle. The optimal storage temperature is 8-28°C. Too high or too low will affect the performance of the glue. The shelf life is 8 months.

The data contained in this bulletin is provided only as a guide for evaluation/consideration. These material characteristics are typical properties that are based on a limited number of samples tested in the laboratory. We cannot assume responsibility for results obtained by others over whose methods we have no control. It is the user's responsibility to determine suitability for the user's purpose of any product or method. We recommend that each prospective user test his proposed application before repetitive use, using this data as a guide.